

GENERAL AVIATION PROPULSION PROGRAM AND BEYOND

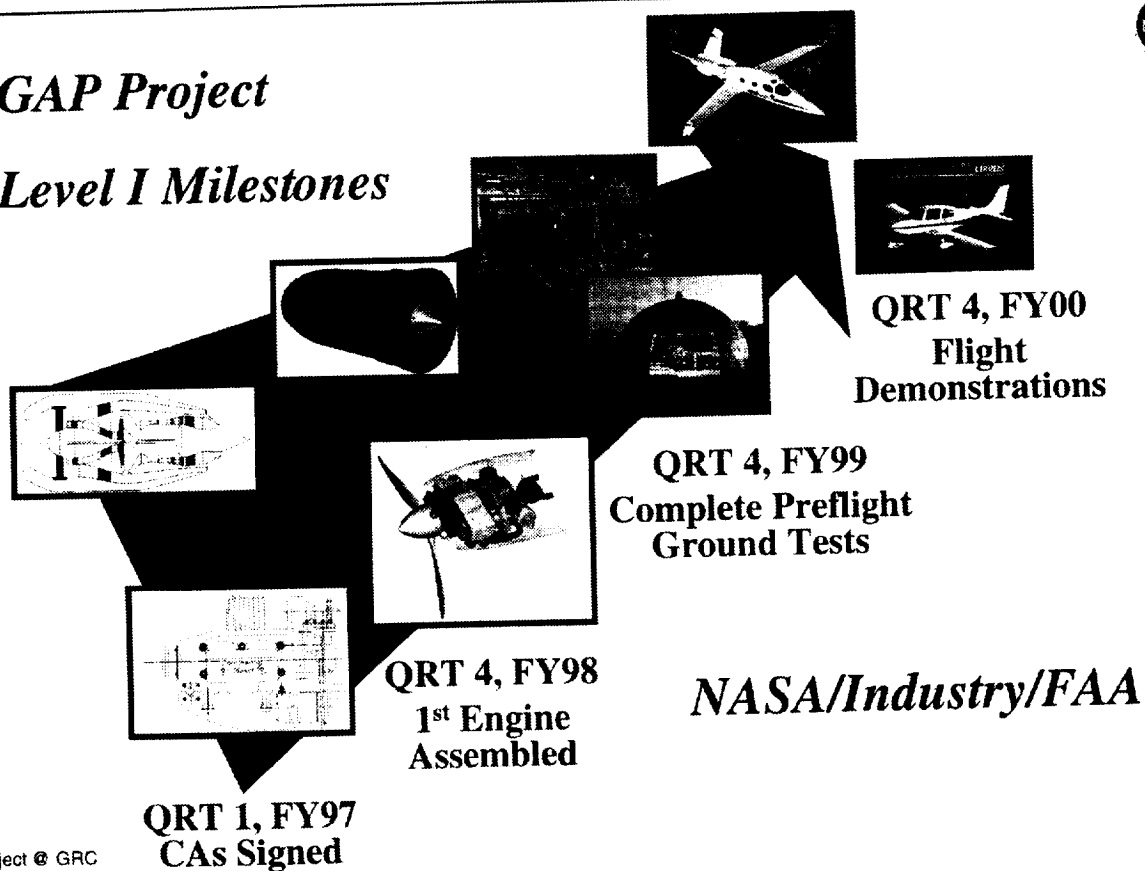
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Glenn Research Center
Cleveland, Ohio

Level 1 Milestones



GAP Project

Level I Milestones



Trend Setting Revolutionary Engines

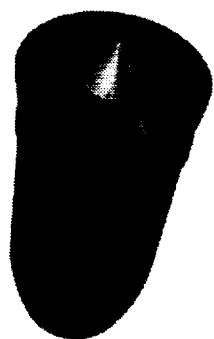


GAP Engine

210	Power (hp)	200
420	Weight (lb)*	~ 420
Gasoline	Fuel	Jet
Air	Cooling	Liquid
0.45	bsfc	0.36
\$30K	Cost	~ \$15K**
1800	TBO (hr)	3000
Noisy & Harsh	Comfort	Quiet & Smooth

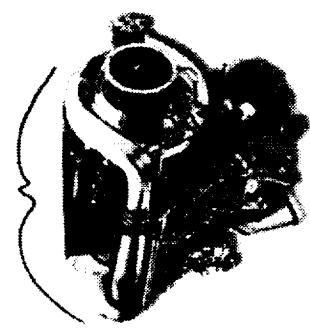


IO 360 ES



FJX-2

420	Thrust (lb)	700
195	Power (hp)	~ 500
0.66	Weight (lb)	< 100
\$230K	bsfc	< 0.5
3500	Cost	~ \$65K**
1750	TBO (hr)	5000
	Hot Sec. (hr)	2500



**Allison 250-B17C
Turboprop**

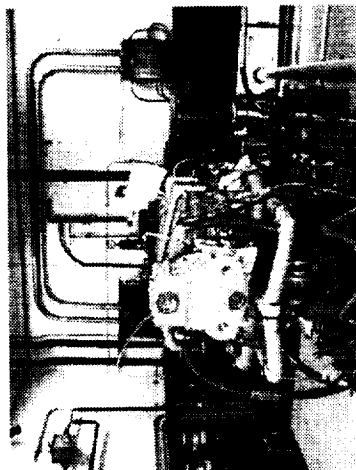
* Installed Weight
(Including Fluids)
** Production Rate
~2000/year

Diesel Making Good Progress



**Engine
In Test Cell**

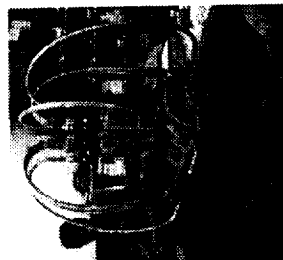
- Component fit and assembly thoroughly assessed and tested
- Development engine testing in progress



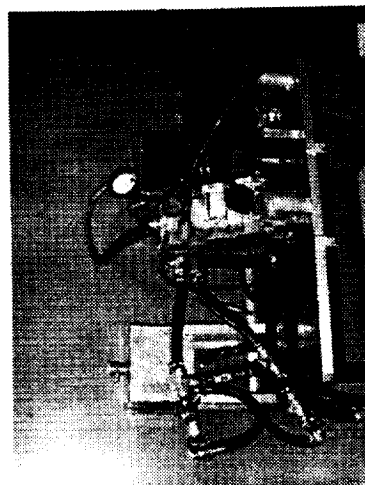
**Engine
In Test Cell**



**INTAKE &
EXHAUST**



**THRU-BOLT
TENSIONING**



**ACCESSORY
DRIVE
TESTING**

GAP Project @ GRC

PROPERTY OF TELEDYNE CONTINENTAL MOTORS - PATENTS PENDING 1/29/99

FJX/TSX Making Good Progress



**Full Engine
In Test Cell**

- Key components thoroughly tested in rigs and core engine
- Development engine testing in progress
- TSX-1 gearbox assembly in progress



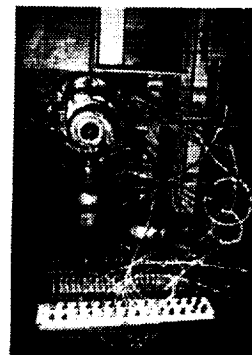
TSX-1



Starter/Alternator



Compressor

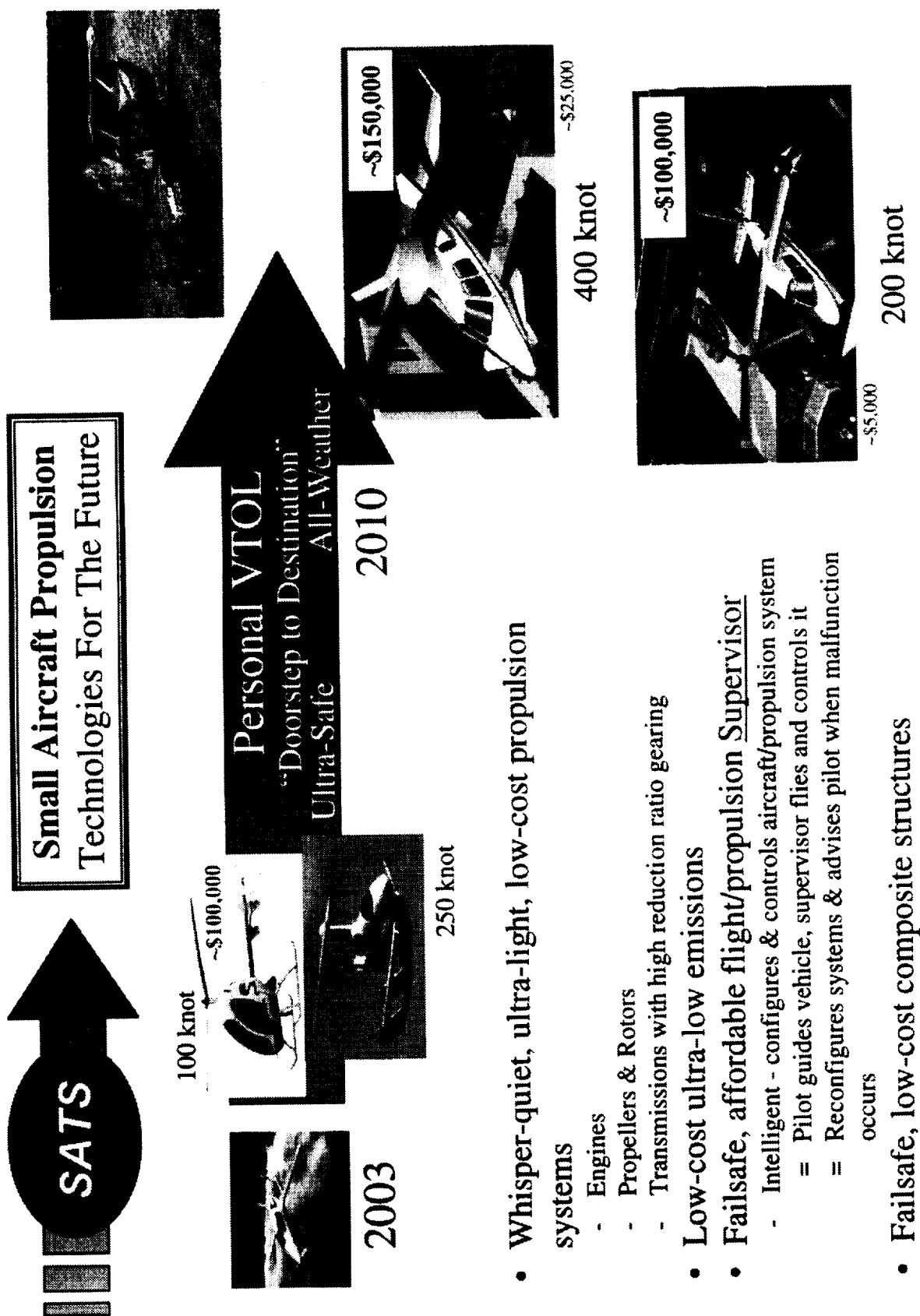


Combustor



Core Engine

GAP Project @ GRC



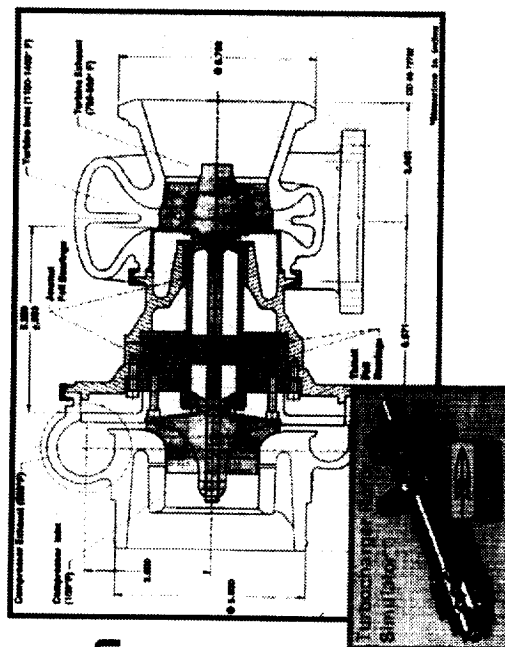


Relevant Program

Oil-Free Turbocharger Status (Propulsion Base)

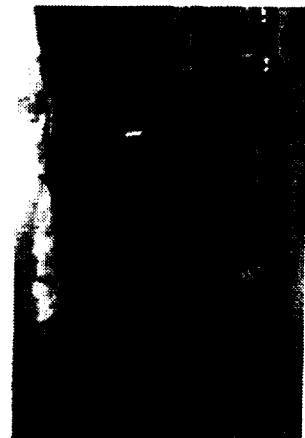
Accomplishments:

- ✦ **Rotor/bearings tested up to 121,500 rpm**
(equivalent to 4.4 MDN)
- ✦ **Dynamic runout (orbit) < 1.0 mil**
(5-8 mil typ. conventional oil lube turbo)
- ✦ **20 g shock loads**
- ✦ **Low Power Loss**
(Estimated at 2 hp; 10 hp for typ. oil lube turbo)
- ✦ **Successful Gas Stand Test**
(Full-speed, 95,000 rpm & Maximum Turbine Inlet Temp. 1000°F)



Remaining Activities:

- Turbocharger performance test on gas stand**
Engine performance test
Engine emissions test (particulate)

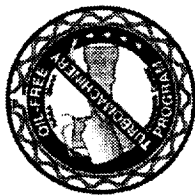
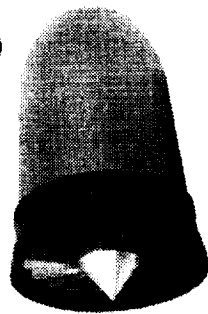




PROPULSION SYSTEMS BASE PROGRAM



Oil-Free Turbine Engine Technology Project



- Advance foil bearing design and analysis techniques
 - SOA foil bearing design and analysis is an art
 - Develop analytic capabilities to design and analyze bearings and shaft bearing systems
- Convert FJX-2 to oil-free operation and test engine
 - Develop foil bearing system for FJX-2 turbofan engine
 - > FJX-2 was designed to accommodate foil bearings
 - Incorporate, adapt and prove technologies developed for hot section foil bearings at GRC in turbine engine
 - Prepare for flight demonstration
- Transfer technology and lessons learned to US turbine engine industry
- Develop gear and bearing technologies for low-oil transmission
 - Provide a full scale demonstration of technologies

SATS - A Safe, Affordable and Rapid Intermodal Transportation System

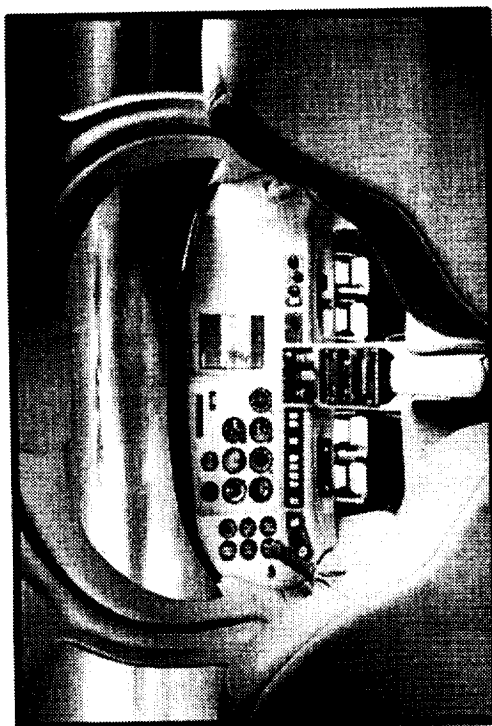


AGATE/GAP Usher In A New State of the Art



NASA Office of
Aero-Space Technology

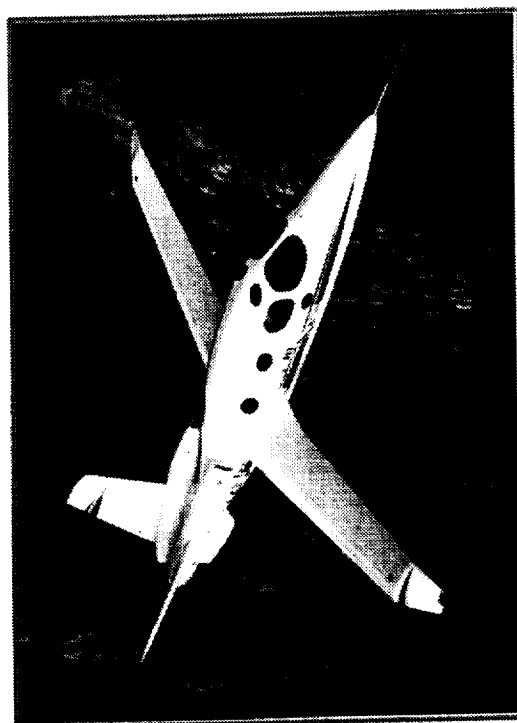
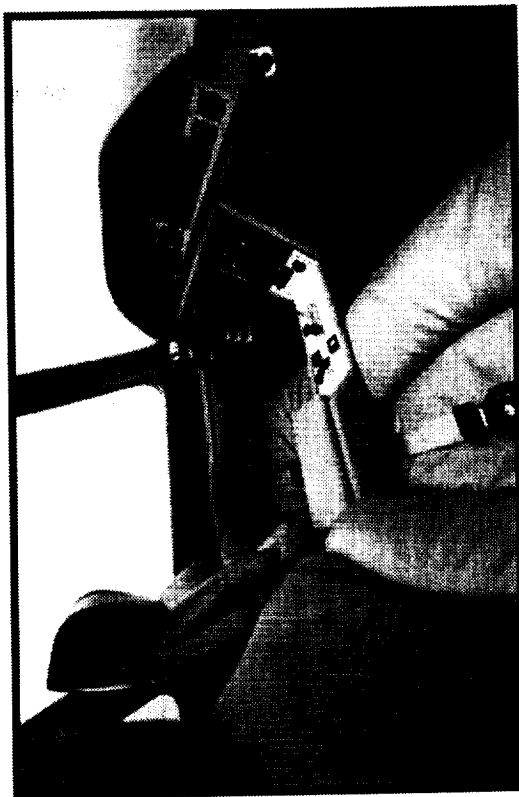
Safe Air Accessibility for Information Age Communities



Lancair Columbia 300

The New Generation Cockpits and Aircraft

Cirrus SR-20



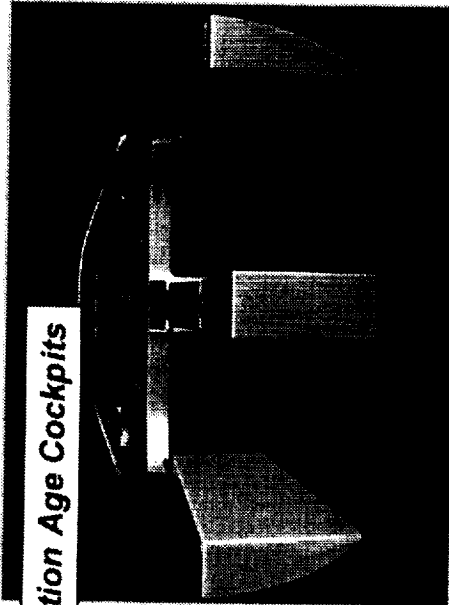
Williams V-Jet

SATS Takes a System Approach to Transportation & Safety

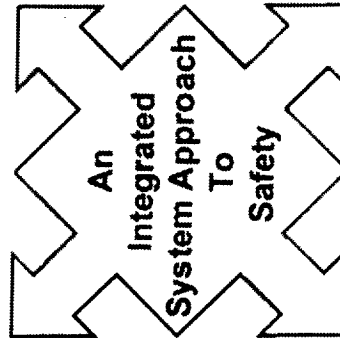
NASA Office of Aero-Space Technology Safe, Air Accessibility for Information Age Communities



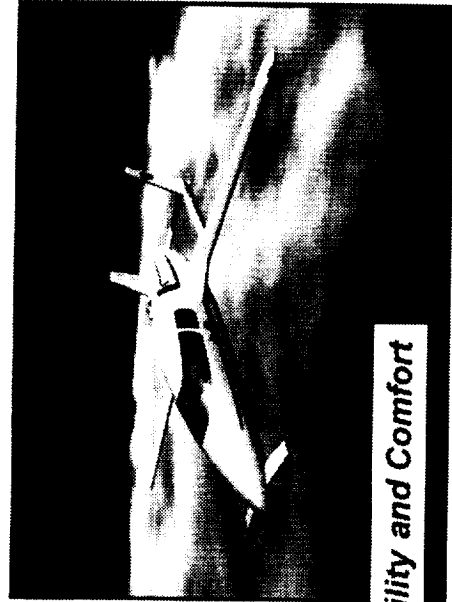
"Smart" Airports Infrastructure



Information Age Cockpits



Cyber-Training



Safe Utility and Comfort

Autoflight



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Aero-Space Technology

Safe Air Accessibility for Information Age Communities

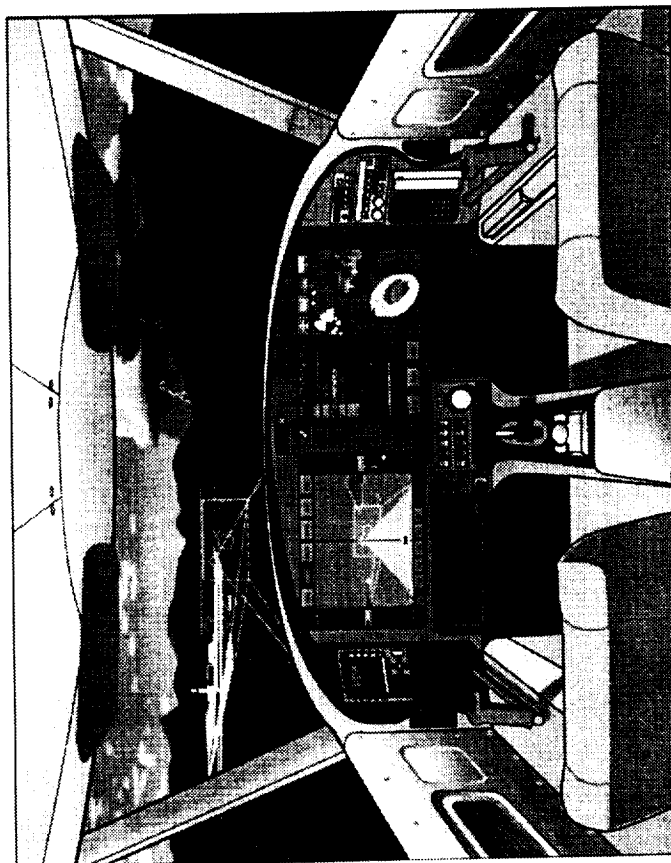
Reduce the complexity of aircraft control to car-like simplicity. Single-crew SATS aircraft operators will utilize simplified controls with automated assistance to navigate on virtual skyways. The objective is to achieve commercial aircraft levels of safety and navigational performance. The result will reduce cost and increase mission reliability for both hired-pilot and self-flown operations.

Features:

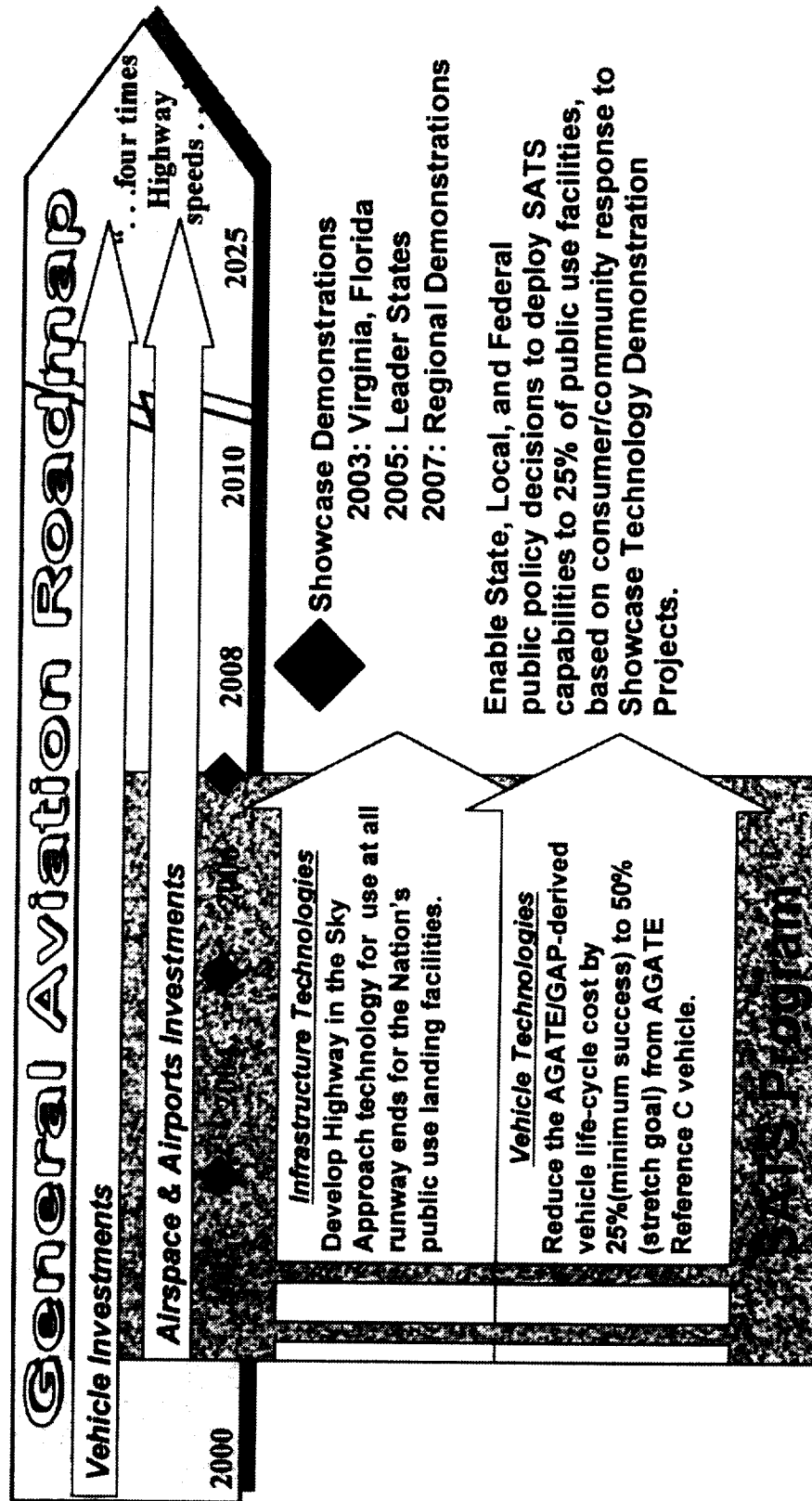
- Automatic intelligent controls which limit attitude & altitude excursions, and configures aircraft propulsion for flight mode
- Safe operations by single-crew and lower-time users
- Abuse-tolerant controls
- Common interface across vehicles

Technologies:

- Operator interface design and human/automation task allocation
- Automatic intelligent controls, health monitoring & guidance
- Decoupled controls
- Envelope protection
- Voice command



III A. SATS Program Description



Ultra-Propulsion



Safe Air Accessibility for Information Age Communities

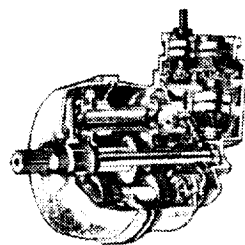
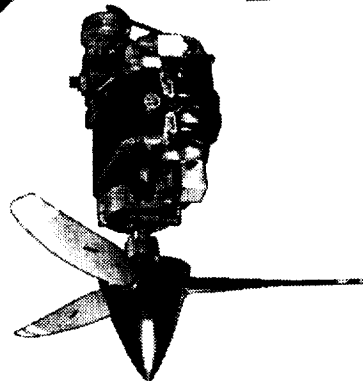
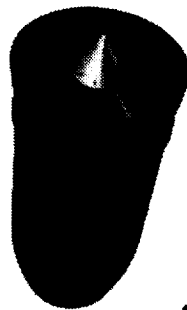
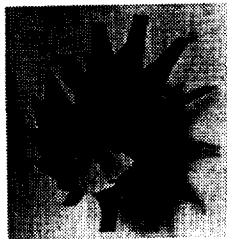
Whisper-quiet, maintenance-free, clean small engines and non-hydrocarbon-based propulsion technologies will result in imperceptible emissions and noise assuring passenger comfort and community acceptance of aircraft operations

Features:

- Ultra-Safe
- Ultra-Reliable
- Automobile like ultra-affordability
- Assured community/customer acceptance

Technologies:

- Electric propulsion & non-hydrocarbon fuels
- Whisper-quiet engines, transmissions & propulsors
- Low-cost ultra-low emissions combustion
- Automated, intelligent, fail-safe, controls & health monitoring
- Simple, intuitive operator interface
- Failsafe, low-cost composite structures



"Smart" Landing Facilities



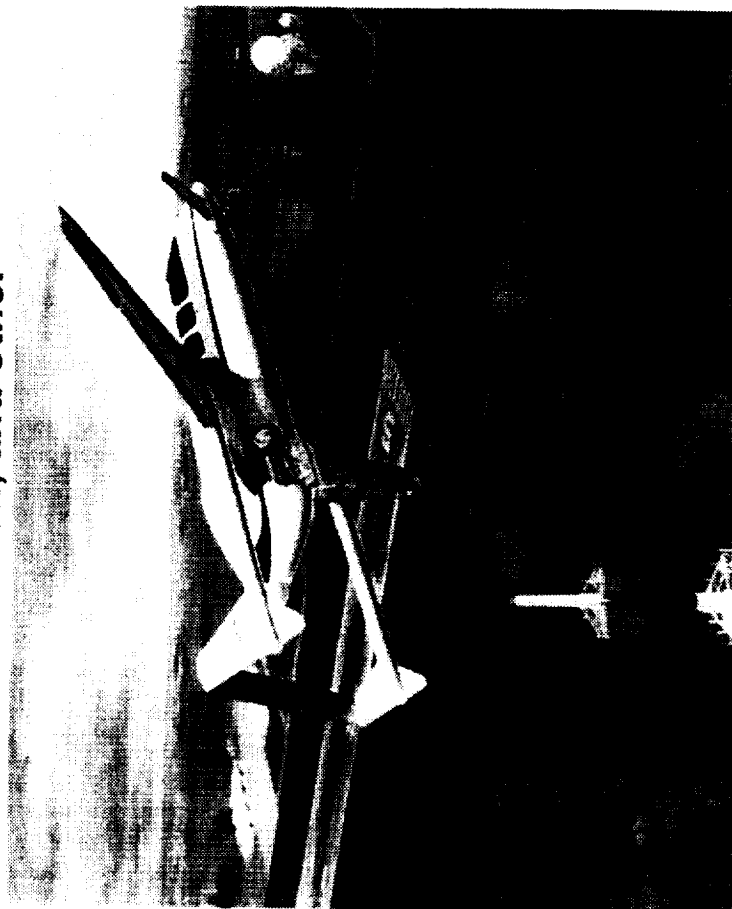
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Safe, Air Accessibility for Information Age Communities

"Smart Landing Facilities" provide automation-enabled separation and sequencing in non-towered, non-radar, non-hub terminal airspace and simultaneous non-interfering operations for runway-independent aircraft at hubs. Landing facility information and status (runway lighting and condition) will be provided to airborne nodes (vehicles) by flight information service (FIS) including weather, traffic, flight plans, etc. while the commercial service (CIS) will provide maintenance, fueling, intermodal connection, and other information.

Functions:

- Aircraft separation and sequencing
- Real-time weather
- DGPS Corrections
- Maintenance, Repairs & Services
- Personalized Dispatch Services
- Intermodal Connectivity (ground & air)
- Food & Lodging Info.
- Recreation Info.



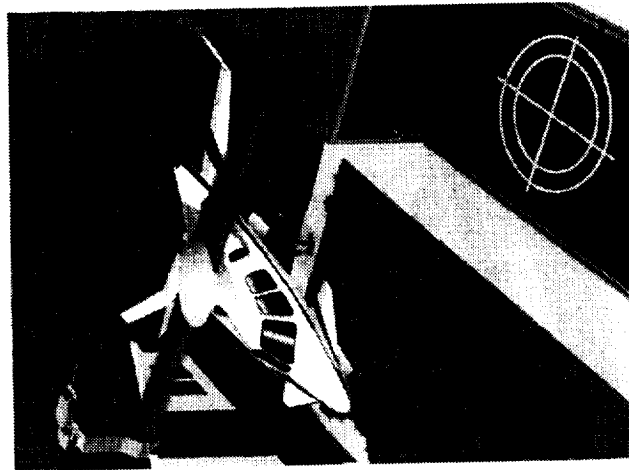
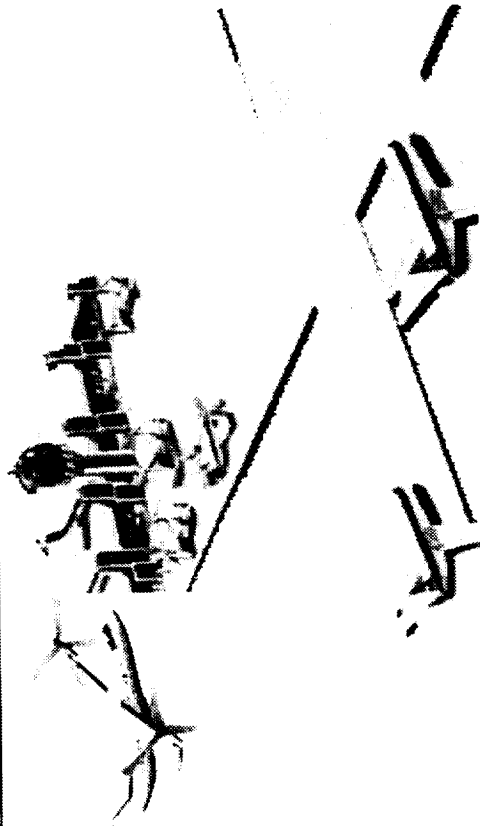
Runway Independent Aircraft Operations



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The Runway Independent Aircraft operations will increase hub & spoke airport throughput by using stub runways, taxiways, & vertiports instead of conventional runway under adverse weather conditions. Differential GPS will enable Simultaneous and Non-Interfering (SNI) operations possible independent of fixed wing traffic within the ATM System.



Functions:

- Provide simultaneous and Non-Interfering hub airport operations including approach & departure paths independent of fixed wing traffic
- Seamless connectivity between hub and small landing facilities
- Low noise flight paths
- Stimulate development of future V/STOL & STOL aircraft

Affordable Manufacturing

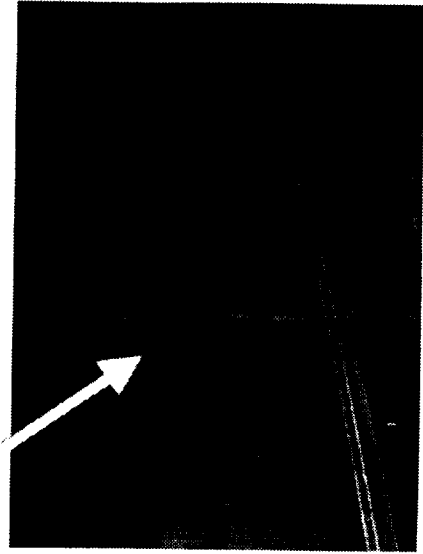


Safe, Air Accessibility for Information Age Communities

Low-cost manufacturing to integrate safety-enabling technologies at costs 25% (minimum success requirement) to 50% (goal success requirement) less than AGATE/GAP Reference C aircraft baseline

Features:

- High-volume lean production
- Minimal hand labor (robotic labor)
- Certification integral to design & manufacturing processes
- Automotive safety technologies (air-bags, energy-absorbing structures, etc.)



Technologies:

- Robotic manufacturing
- Composite material systems
- Component-level certification reform
- Integrated ice & lightning protection

Cyber-Tutor Training



Safe Air Accessibility for Information Age Communities

Integrate advanced training technologies to reduce training time & cost to obtain and maintain all-weather safe flying skills. Reduce training cost and calendar time by 50% from present standards

Features:

- Unified Instrument-Private Curriculum for Highways in the Sky Systems
- Hazardous weather avoidance
- Emergency and abnormal operating procedures in AGATE-derived aircraft
- Turbojet pilot training for GAP-powered aircraft



Technologies:

- Lower-cost, higher-fidelity simulation
- Self-training capability
- Onboard, embedded training
- Web-based learning
- Computer-based training

Small Aircraft Transportation System

**A paradigm shift that stimulates
the next innovation cycle
in transportation**

**enabling
a new era of
Personal-
Air-Transportation**

